



## CRIMPING CHART

CRIMP REFERENCE

CSP-0186-01-2025-04

*FlexIT HT2*

**EN 853 2SN - EXCEEDS SAE 100 R2AT  
HIGH TEMPERATURE HOSE**

### ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0,5	± 0,02	± 0,5	± 0,02	
					-0,2	-0,008					

6	1/4"	04	B04	SN03T04	19,1	0,752	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	20,3	0,799	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	21,8	0,858	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	24,6	0,969	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	28,5	1,122	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	32,2	1,268	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	39,8	1,567	NO	--	NO	--	FLAT
31	1.1/4"	20	B20	SN03T20	51,4	2,024	NO	--	NO	--	FLAT
38	1.1/2"	24	B24	SN03T24	59,9	2,358	NO	--	NO	--	FLAT
51	2"	32	B32	SN03T32	72,5	2,854	NO	--	NO	--	FLAT

DATE	REV
3/4/2025	01

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*