



CRIMPING CHART

CRIMP REFERENCE

CSP-0087-04-2025-04

FlexIT HT2

EN 853 2SN - EXCEEDS SAE 100 R2AT
HIGH TEMPERATURE HOSE

ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
					0	0	± 0,5	± 0,02	± 0,5	± 0,02	
DN	inch	size			-0,2	-0,008					
10	3/8"	06	2J		22,8	0,898	NO	--	NO	--	FLAT
12	1/2"	08			26,0	1,024	NO	--	NO	--	FLAT
16	5/8"	10			30,0	1,181	NO	--	NO	--	FLAT
19	3/4"	12			34,3	1,350	NO	--	NO	--	FLAT
25	1"	16			42,7	1,681	NO	--	NO	--	FLAT
31	1.1/4"	20	J		52,1	2,051	NO	--	NO	--	FLAT
38	1.1/2"	24			60,5	2,382	NO	--	NO	--	FLAT
51	2"	32			74,0	2,913	NO	--	NO	--	FLAT
63	2.1/2"	40			85,0	3,346	NO	--	NO	--	FLAT

DATE

REV

14/4/2025

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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings