



CRIMPING CHART

CRIMP REFERENCE

CSP-0088-03-2020-12

FlexIT HT1

**EN 853 1SN - EXCEEDS SAE 100 R1AT
HIGH TEMPERATURE HOSE**

ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	

10	3/8"	06	2J	21,7	0,854	NO	--	NO	--	FLAT
12	1/2"	08		24,6	0,969	NO	--	NO	--	FLAT
16	5/8"	10		28,5	1,122	NO	--	NO	--	FLAT
19	3/4"	12		33,3	1,311	NO	--	NO	--	FLAT
25	1"	16		41,1	1,618	NO	--	NO	--	FLAT
31	1.1/4"	20	J	49,8	1,961	NO	--	NO	--	FLAT
38	1.1/2"	24		59,5	2,343	NO	--	NO	--	FLAT
51	2"	32		70,2	2,764	NO	--	NO	--	FLAT

DATE	REV
23/12/2020	03

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings