



## CRIMPING CHART

CRIMP REFERENCE

CSP-00010-00-2013-07



### FlexIT SK216

(SMOOTH COVER)

EXCEEDS: EN 857 2SC, ALL SIZES

SAE 100 R17, SIZES 10-12-16

#### ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,020	± 0,5	± 0,020	
6	1/4"	04	B04	SN03T04	18,0	0,708	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	20,4	0,803	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	23,4	0,921	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	27,4	1,078	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	30,9	1,216	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	39,2	1,542	NO	--	NO	--	FLAT

RELEASED	M.CARLINI	APPROVED	U.BONINI	DATE	REV
<i>Michele Carlini</i>	Technical Director		<i>Ugo Bonini</i>	23/7/2013	00

**DISCLAIMER:** The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings