



CRIMPING CHART

CRIMP REFERENCE

CSP-0004-01-2017-03

FlexIT SK216

(WRAPPED COVER)

EXCEEDS: EN 857 2SC, ALL SIZES

SAE 100 R17, SIZES 10-12-16

ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

6	1/4"	04	B04	SN03T04	18.0	0.709	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	18.8	0.740	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	20.4	0.803	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	23.4	0.921	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	27.4	1.079	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	30.9	1.217	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	38.9	1.531	NO	--	NO	--	FLAT
31	1.1/4"	20	B20	SN03T20	47.9	1.886	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI <small>Design Engineer</small>	APPROVED	 U. BONINI <small>Quality Assurance</small>	DATE	10/3/2017	REV	01
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings