



## CRIMPING CHART

CRIMP REFERENCE

CSP-00003-00-2013-07



### FlexIT SK216

(WRAPPED COVER)

EXCEEDS: EN 857 2SC, ALL SIZES

SAE 100 R17, SIZES 10-12-16

#### PARAMETERS FOR SCX0T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Length		Ext. skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	
6	1/4"	04	B04	SCX0T04	16,2	0,638	NO		NO		FLAT
8	5/16"	05	B05	SCX0T05	18,0	0,709	NO		NO		FLAT
10	3/8"	06	B06	SCX0T06	19,2	0,756	NO		NO		FLAT
12	1/2"	08	B08	SCX0T08	23,5	0,925	NO		NO		FLAT
16	5/8"	10	B10	SCX0T10	27,7	1,091	NO		NO		FLAT
19	3/4"	12	B12	SCX0T12	30,4	1,197	NO		NO		FLAT
25	1"	16	B16	SCX0T16	38,4	1,512	NO		NO		FLAT

RELEASED	M.CARLINI	APPROVED	U.BONINI	DATE	REV
<i>Middle Carlini</i>	Technical Director		<i>Ugo Bonini</i> Quality Assurance	11/7/2013	00

**DISCLAIMER:** The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings