



CRIMPING CHART

CRIMP REFERENCE

CSP-0059-04-2018-09

FlexIT SK216

EXCEEDS: EN 857 2SC, ALL SIZES
SAE 100 R17, SIZES 10-12-16

ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	
10	3/8"	06	2J	J	21,9	0,862	NO	--	NO	--	FLAT
12	1/2"	08			25,4	1,000	NO	--	NO	--	FLAT
16	5/8"	10			29,0	1,142	NO	--	NO	--	FLAT
19	3/4"	12			33,0	1,299	NO	--	NO	--	FLAT
25	1"	16			40,7	1,602	NO	--	NO	--	FLAT
31	1.1/4"	20			48,9	1,925	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLEI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	19/9/2018	REV	04
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings