



CRIMPING CHART

CRIMP REFERENCE

CSP-0055-02-2015-06

FlexIT SK117

ONE WIRE BRAID COMPACT HOSE

MEETS OR EXCEEDS: EN 857 1SC, ALL SIZES - SAE 100R17, SIZES 04 -05 -06 -08

ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0.2	0 -0.008	± 0.5	± 0.02	± 0.5	± 0.02	
6	1/4"	04	04	K04	16.0	0.630	NO	--	NO	--	FLAT
8	5/16"	05	05	K05	17.5	0.689	NO	--	NO	--	FLAT
10	3/8"	06	06	K06	19.8	0.780	NO	--	NO	--	FLAT
12	1/2"	08	08	K08	23.5	0.925	NO	--	NO	--	FLAT
16	5/8"	10	10	K10	26.8	1.055	NO	--	NO	--	FLAT
19	3/4"	12	12	K12	30.8	1.213	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	16/6/2015	REV	02
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings