



CRIMPING CHART

CRIMP REFERENCE

CSP-0135-00-2019-04

FlexIT SC216

(SMOOTH COVER)

EN 857 2SC - EXCEEDS SAE 100 R16

ASSEMBLING PARAMETERS FOR TWO PIECES SCX0T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	

6	1/4"	04	B04	SCX0T04	16,4	0,646	NO	--	NO	--	FLAT
10	3/8"	06	B06	SCX0T06	20,1	0,791	NO	--	NO	--	FLAT
12	1/2"	08	B08	SCX0T08	23,9	0,941	NO	--	NO	--	FLAT
16	5/8"	10	B10	SCX0T10	27,6	1,087	NO	--	NO	--	FLAT
19	3/4"	12	B12	SCX0T12	30,7	1,209	NO	--	NO	--	FLAT
25	1"	16	B16	SCX0T16	38,4	1,512	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	U. BONINI Quality Assurance	DATE	1/4/2019	REV	00
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings