



CRIMPING CHART

CRIMP REFERENCE

CSP-0138-00-2019-04

FlexIT SC216


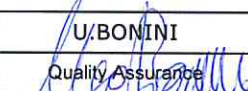
(SMOOTH COVER)

EN 857 2SC - EXCEEDS SAE 100 R16

ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	

6	1/4"	04	K	17,0	0,669	NO	--	NO	--	FLAT
10	3/8"	06		21,2	0,835	NO	--	NO	--	FLAT
12	1/2"	08		24,7	0,972	NO	--	NO	--	FLAT
16	5/8"	10		28,4	1,118	NO	--	NO	--	FLAT
19	3/4"	12		31,6	1,244	NO	--	NO	--	FLAT
25	1"	16		39,9	1,571	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	1/4/2019	REV	00
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings