



CRIMPING CHART

CRIMP REFERENCE

CSP-0137-00-2019-04

FlexIT SC216

(SMOOTH COVER)

EN 857 2SC - EXCEEDS SAE 100 R16

ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0,5	± 0,02	± 0,5	± 0,02	
					-0,2	-0,008					

10	3/8"	06	2J	22,2	0,874	NO	--	NO	--	FLAT
12	1/2"	08		25,3	0,996	NO	--	NO	--	FLAT
16	5/8"	10		29,0	1,142	NO	--	NO	--	FLAT
19	3/4"	12		33,2	1,307	NO	--	NO	--	FLAT
25	1"	16		41,6	1,638	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	J. BONINI Quality Assurance	DATE	1/4/2019	REV	00
----------	--------------------------------	----------	--------------------------------	------	----------	-----	----

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings