



## CRIMPING CHART

CRIMP REFERENCE

CSP-0002-02-2016-12

# FlexIT SC216

EN 857 2SC - EXCEEDS SAE 100 R16

### ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

  

6	1/4"	04	B04	SN03T04	17.9	0.705	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	18.7	0.736	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	20.2*	0.795*	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	23.2	0.913	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	27.4	1.079	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	30.6*	1.205*	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	38.4	1.512	NO	--	NO	--	FLAT

\* II SERIES

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	REV
				28/12/2016	02

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*