



## CRIMPING CHART

CRIMP REFERENCE

CSP-0001-02-2016-12

### FlexIT SC216

EN 857 2SC - EXCEEDS SAE 100 R16

#### ASSEMBLING PARAMETERS FOR TWO PIECES SCX0T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					
6	1/4"	04	B04	SCX0T04	15.9	0.626	NO	--	NO	--	FLAT
8	5/16"	05	B05	SCX0T05	17.6	0.693	NO	--	NO	--	FLAT
10	3/8"	06	B06	SCX0T06	19.3*	0.760*	NO	--	NO	--	FLAT
12	1/2"	08	B08	SCX0T08	23.1	0.909	NO	--	NO	--	FLAT
16	5/8"	10	B10	SCX0T10	27.5	1.083	NO	--	NO	--	FLAT
19	3/4"	12	B12	SCX0T12	30.6*	1.205*	NO	--	NO	--	FLAT
25	1"	16	B16	SCX0T16	38.2	1.504	NO	--	NO	--	FLAT

\* II SERIES

RELEASED	M. GANDOLEI Design Engineer	APPROVED	U. BONINI Quality Assurance	DATE	REV
				28/12/2016	02

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*