



CRIMPING CHART

CRIMP REFERENCE

CSP-0051-04-2018-09

FlexIT SC216

EN 857 2SC - EXCEEDS SAE 100 R16

ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0,5	± 0,02	± 0,5	± 0,02	
					-0,2	-0,008					
10	3/8"	06	2J		22,0*	0,866*	NO	--	NO	--	FLAT
12	1/2"	08			24,8	0,976	NO	--	NO	--	FLAT
16	5/8"	10			29,0	1,142	NO	--	NO	--	FLAT
19	3/4"	12			33,3*	1,311*	NO	--	NO	--	FLAT
25	1"	16			40,7	1,602	NO	--	NO	--	FLAT

* II SERIES

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	19/9/2018	REV	04
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings