



## CRIMPING CHART

CRIMP REFERENCE


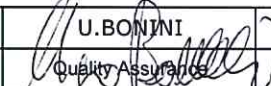
CSP-0121-00-2016-06

### FlexIT SC117

EN 857 1SC, ALL SIZES - SAE 100R17, SIZES 04 - 06- 08

#### ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0.2	0 -0.008	± 0.5	± 0.02	± 0.5	± 0.02	
6	1/4"	04	<b>K</b>		16.1	0.634	NO	--	NO	--	FLAT
10	3/8"	06			20.0	0.787	NO	--	NO	--	FLAT
12	1/2"	08			23.5	0.925	NO	--	NO	--	FLAT
16	5/8"	10			26.8	1.055	NO	--	NO	--	FLAT
19	3/4"	12			30.8	1.213	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	21/6/2016	REV	00
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings