



## CRIMPING CHART

CRIMP REFERENCE

CSP-0080-00-2014-11

### FlexIT JW2K

#### TWO WIRE BRAID HOSE JET WASH HOSE

#### ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0.2	0 -0.008	± 0.5	± 0.02	± 0.5	± 0.02	
6	1/4"	04	B04	SN03T04	18.0	0.709	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	19.2	0.756	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	20.6	0.811	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	23.7	0.933	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	20/11/2014	REV	00
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**DISCLAIMER:** The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings