



CRIMPING CHART

CRIMP REFERENCE

CSP-0092-00-2015-09

FlexIT JW2K

TWO WIRE BRAID HOSE
JET WASH HOSE

ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

6	1/4"	04	K	16.9	0.665	NO	--	NO	--	FLAT
8	5/16"	05		19.0	0.748	NO	--	NO	--	FLAT
10	3/8"	06		21.0	0.827	NO	--	NO	--	FLAT
12	1/2"	08		24.8	0.976	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	U. BONINI Quality Assurance	DATE	2/9/2015	REV	00
----------	--------------------------------	----------	--------------------------------	------	----------	-----	----

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings