



CRIMPING CHART

CRIMP REFERENCE

CSP-0083-01-2015-12

FlexIT JW1K

ONE WIRE BRAID HOSE
JET WASH HOSE

ASSEMBLING PARAMETERS FOR TWO PIECES SCX0T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

6	1/4"	04	B04	SCX0T04	15.7	0.618	NO	--	NO	--	FLAT
8	5/16"	05	B05	SCX0T05	17.3	0.681	NO	--	NO	--	FLAT
10	3/8"	06	B06	SCX0T06	18.7	0.736	NO	--	NO	--	FLAT
12	1/2"	08	B08	SCX0T08	22.6	0.890	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	U. BONINI Quality Assurance	DATE	23/12/2015	REV	01
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings