



CRIMPING CHART

CRIMP REFERENCE

CSP-0108-00-2015-12

FlexIT JW1K

ONE WIRE BRAID HOSE
JET WASH HOSE

ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0.2	0 -0.008	± 0.5	± 0.02	± 0.5	± 0.02	
6	1/4"	04	K		16.3	0.642	NO	--	NO	--	FLAT
8	5/16"	05			17.6	0.693	NO	--	NO	--	FLAT
10	3/8"	06			19.8	0.780	NO	--	NO	--	FLAT
12	1/2"	08			23.7	0.933	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	U. BONINI Quality Assurance	DATE	REV
				23/12/2015	00

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings