



CRIMPING CHART

CRIMP REFERENCE

CSP-0028-02-2015-11

FlexIT 2T

EN 853 2SN - EXCEEDS SAE 100 R2AT

ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

K	6	1/4"	04	17.6	0.693	NO	--	NO	--	FLAT
	8	5/16"	05	19.3	0.760	NO	--	NO	--	FLAT
	10	3/8"	06	22.0	0.866	NO	--	NO	--	FLAT
	12	1/2"	08	25.5	1.004	NO	--	NO	--	FLAT
	16	5/8"	10	28.8	1.134	NO	--	NO	--	FLAT
	19	3/4"	12	32.9	1.295	NO	--	NO	--	FLAT
	25	1"	16	41.6	1.638	NO	--	NO	--	FLAT

RELEASED	 M. GANDOLFI <small>Design Engineer</small>	APPROVED	 U. BONINI <small>Quality Assurance</small>	DATE	24/11/2015	REV	02
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings