



## CRIMPING CHART

CRIMP REFERENCE

CSP-0024-01-2015-11

# FlexIT 1T

EN 853 1SN - EXCEEDS SAE 100 R1AT

### ASSEMBLING PARAMETERS FOR ONE PIECE K NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0.2	0 -0.008	± 0.5	± 0.02	± 0.5	± 0.02	

6	1/4"	04	<b>K</b>	16.7	0.657	NO	--	NO	--	FLAT
8	5/16"	05		18.2	0.717	NO	--	NO	--	FLAT
10	3/8"	06		20.9	0.823	NO	--	NO	--	FLAT
12	1/2"	08		24.2	0.953	NO	--	NO	--	FLAT
16	5/8"	10		27.5	1.083	NO	--	NO	--	FLAT
19	3/4"	12		31.8	1.252	NO	--	NO	--	FLAT
25	1"	16		40.6	1.598	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	U. BONINI Quality Assurance	DATE	24/11/2015	REV	01
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*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*