



## CRIMPING CHART

CRIMP REFERENCE

CSP-0022-00-2014-02



## FlexIT SK117

ONE WIRE BRAID COMPACT HOSE

MEETS OR EXCEEDS: EN 857 1SC, ALL SIZES - SAE 100R17,

### ASSEMBLING PARAMETERS FOR TWO PIECES SCX0T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

6	1/4"	04	B04	SCX0T04	15.3	0.602	NO	--	NO	--	FLAT
8	5/16"	05	B05	SCX0T05	17.2	0.677	NO	--	NO	--	FLAT
10	3/8"	06	B06	SCX0T06	18.6	0.732	NO	--	NO	--	FLAT
12	1/2"	08	B08	SCX0T08	22.6	0.890	NO	--	NO	--	FLAT
16	5/8"	10	B10	SCX0T10	26.2	1.031	NO	--	NO	--	FLAT
19	3/4"	12	B12	SCX0T12	29.3	1.154	NO	--	NO	--	FLAT
25	1"	16	B16	SCX0T16	37.0	1.457	NO	--	NO	--	FLAT

RELEASED	M. CARLINI Technical Director	APPROVED	U. BONINI Quality Assurance	DATE	17/2/2014	REV	00
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings