



## CRIMPING CHART

CRIMP REFERENCE

CSP-0069-03-2016-09

### **Bridgestone R2K**

TWO WIRE BRAID COMPACT HOSE  
SMALLER BENDING RADIUS

ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0.5	± 0.02	± 0.5	± 0.02	
					-0.2	-0.008					

6	1/4"	04	B04	SN03T04	18.6*	0.732*	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	19.3	0.760	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	20.6	0.811	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	24.0*	0.945*	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	27.9	1.098	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	31.5	1.240	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	39.0	1.535	NO	--	NO	--	FLAT

\* II SERIES

RELEASED	 M. GANDOLFI Design Engineer	APPROVED	 U. BONINI Quality Assurance	DATE	22/9/2016	REV	03
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**DISCLAIMER:** The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings