



## CRIMPING CHART

CRIMP REFERENCE

CSP-0072-03-2018-09

### **Bridgestone R2K**

TWO WIRE BRAID COMPACT HOSE  
SMALLER BENDING RADIUS

#### ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0,5	± 0,02	± 0,5	± 0,02	
					-0,2	-0,008					

10	3/8"	06	<b>2J</b>	22,2	0,874	NO	--	NO	--	FLAT
12	1/2"	08		26,0*	1,024*	NO	--	NO	--	FLAT
16	5/8"	10		29,9	1,177	NO	--	NO	--	FLAT
19	3/4"	12		33,6	1,323	NO	--	NO	--	FLAT
25	1"	16		41,2	1,622	NO	--	NO	--	FLAT

\* II SERIES

RELEASED	M. GANDOLFI Design Engineer	APPROVED	J. BONINI Quality Assurance	DATE	REV
				19/9/2018	03

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*