



CRIMPING CHART

CRIMP REFERENCE

CSP-0122-01-2017-06

Bridgestone R1K

ONE WIRE BRAID COMPACT HOSE
SMALLER BENDING RADIUS

ASSEMBLING PARAMETERS FOR TWO PIECES SCX0T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
0	0					± 0.5	± 0.02	± 0.5	± 0.02		
DN	inch	size			-0.2	-0.008					
6	1/4"	04	B04	SCX0T04	15.4	0.606	NO	--	NO	--	FLAT
10	3/8"	06	B06	SCX0T06	19.4	0.764	NO	--	NO	--	FLAT
12	1/2"	08	B08	SCX0T08	22.5	0.886	NO	--	NO	--	FLAT
16	5/8"	10	B10	SCX0T10	27.8	1.094	NO	--	NO	--	FLAT
19	3/4"	12	B12	SCX0T12	30.4	1.197	NO	--	NO	--	FLAT
25	1"	16	B16	SCX0T16	37.2	1.465	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI	APPROVED	U. BONINI	DATE	REV
	Design Engineer		Quality Assurance	13/6/2017	01

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings