



CRIMPING CHART

CRIMP REFERENCE

CSP-0031-01-2019-01

Bridgestone 6ST

EXCEEDS SAE 100 R15

ASSEMBLING PARAMETERS FOR ONE PIECE H/HLZ NO SKIVE FERRULE FOR SPIRAL HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	
31	1.1/4"	20	H	HLZ	56,1	2,209	NO	--	NO	--	FLAT
38	1.1/2"	24			63,2	2,488	NO	--	NO	--	FLAT
51	2"	32			78,2	3,079	NO	--	NO	--	FLAT

RELEASED	M.GANDOLFI Design Engineer	APPROVED	F.COVRI Quality Assurance	DATE 16/1/2019	REV 01
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DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings