



CRIMPING CHART

CRIMP REFERENCE

CSP-0012-02-2018-09

Bridgestone 4ST

SPECIAL HOSE: SIZES -10 -12 -16
EXCEEDS: EN 856 4SH, SIZES -20-24-32

ASSEMBLING PARAMETERS FOR ONE PIECE J NO SKIVE FERRULE FOR SPIRAL HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 -0,2	0 -0,008	± 0,5	± 0,02	± 0,5	± 0,02	

16	5/8"	10	2J	30,0	1,181	NO	--	NO	--	FLAT
19	3/4"	12		34,2	1,346	NO	--	NO	--	FLAT
25	1"	16		42,0	1,654	NO	--	NO	--	FLAT
31	1.1/4"	20	J	50,1	1,972	NO	--	NO	--	FLAT
38	1.1/2"	24		59,4	2,339	NO	--	NO	--	FLAT
51	2"	32		74,2	2,921	NO	--	NO	--	FLAT

RELEASED	M. GANDOLFI Design Engineer	APPROVED	U. BONTINI Quality Assurance	DATE	REV
				19/9/2018	02

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings