



## CRIMPING CHART

CRIMP REFERENCE

CSP-0005-01-2020-06

*FlexIT 2T*

EN 853 2SN - EXCEEDS SAE 100 R2AT

### ASSEMBLING PARAMETERS FOR TWO PIECES SN03T NO SKIVE FERRULE FOR BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Internal Skive Length		External Skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0	0	± 0,5	± 0,02	± 0,5	± 0,02	
					-0,2	-0,008					

6	1/4"	04	B04	SN03T04	18,8	0,740	NO	--	NO	--	FLAT
8	5/16"	05	B05	SN03T05	19,7	0,776	NO	--	NO	--	FLAT
10	3/8"	06	B06	SN03T06	21,2	0,835	NO	--	NO	--	FLAT
12	1/2"	08	B08	SN03T08	24,2	0,953	NO	--	NO	--	FLAT
16	5/8"	10	B10	SN03T10	28,3	1,114	NO	--	NO	--	FLAT
19	3/4"	12	B12	SN03T12	31,9	1,256	NO	--	NO	--	FLAT
25	1"	16	B16	SN03T16	39,4	1,551	NO	--	NO	--	FLAT
31	1.1/4"	20	B20	SN03T20	51,0	2,008	NO	--	NO	--	FLAT
38	1.1/2"	24	B24	SN03T24	59,9	2,358	NO	--	NO	--	FLAT
51	2"	32	B32	SN03T32	72,2	2,843	NO	--	NO	--	FLAT
63	2.1/2"	40	B40	SN03T40	81,8	3,220	NO	--	NO	--	FLAT

DATE	REV
12/6/2020	01

*DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings*